# Risk Assessment of Potentially Toxic Elements Pollution from Mineral Processing Steps at Xikuangshan Antimony Plant, Hunan, China

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We evaluated the direct release to the environment of a number of potentially toxic elements (PTEs) from various processing nodes at Xikuangshan Antimony Mine in Hunan Province, China. Sampling wastewater, processing dust, and solid waste and characterizing PTE content (major elements Sb, As, Zn, and associated Hg, Pb, and Cd) from processing activities, we extrapolated findings to assess wider environmental significance using the pollution index and the potential ecological risk index. The Sb, As, and Zn in wastewater from the antimony benefication industry and a wider group of PTEs in the fine ore bin were significantly higher than their reference values. The content of Sb, As, and Zn in tailings were relatively high, with the average value being 2674, 1040, and 590 mg·kg?1, respectively. The content of PTEs in the surface soils surrounding the tailings was similar to that in tailings, and much higher than the background values. The results of the pollution index evaluation of the degree of pollution by PTEs showed that while dominated by Sb, some variation in order of significance was seen namely for: (1) The ore processing wastewater Sb > Pb > As > Zn > Hg > Cd, (2) in dust Sb > As > Cd > Pb > Hg > Zn, and (3) surface soil (near tailings) Sb > Hg > Cd > As > Zn > Pb. From the assessment of the potential ecological risk index, the levels were most significant at the three dust generation nodes and in the soil surrounding the tailings reservoir.

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Article

# **Risk Assessment of Potentially Toxic Elements Pollution from Mineral Processing Steps at** Xikuangshan Antimony Plant, Hunan, China

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**Abstract:** We evaluated the direct release to the environment of a number of potentially toxic elements (PTEs) from various processing nodes at Xikuangshan Antimony Mine in Hunan Province, China. Sampling wastewater, processing dust, and solid waste and characterizing PTE content (major elements Sb, As, Zn, and associated Hg, Pb, and Cd) from processing activities, we extrapolated findings to assess wider environmental significance using the pollution index and the potential ecological risk index. The Sb, As, and Zn in wastewater from the antimony benefication industry and a wider group of PTEs in the fine ore bin were significantly higher than their reference values. The content of Sb, As, and Zn in tailings were relatively high, with the average value being 2674, 1040, and 590 mg  $kg^{-1}$ , respectively. The content of PTEs in the surface soils surrounding the tailings was similar to that in tailings, and much higher than the background values. The results of the pollution index evaluation of the degree of pollution by PTEs showed that while dominated by Sb, some variation in order of significance was seen namely for: (1) The ore processing wastewater Sb > Pb > Hg > Cd > As > Zn > Pb. From the assessment of the potential ecological risk index, the levels were most significant at the three dust generation nodes and in the soil surrounding the tailings reservoir.

Keywords: antimony; mineral processing; potentially toxic elements; pollution characteristics

# 1. Introduction

Pollution caused by nonferrous metal mining has attracted increasing attention from the public in China. With the issue of The 12th Five-Year Plan for Comprehensive Prevention and Control of Heavy Metal Pollution, the pollution caused by nonferrous metal mining, processing, and metallurgy has been again highlighted. As the country hosting the world's largest reserves of Sb resources and production, the mining and processing industry has generated significant pollution loads on the local environment. Antimony ores are of various types, with many associated minerals and element associations [1,2]. Because of this, Sb ore processing is complex, during which PTEs associated with ore minerals can enter the environment, dispersing in air, soil, and groundwater and leading to migration in the food chain, accumulating in animals, plants, or the human body, and increasing risk to human health [3–6].

The characteristics of potentially toxic elements (PTEs) pollution in Xikuangshan (XKS) Antimony Mine in Lengshuijiang, Hunan Province, has recently been the focus of independent researches. It has been observed that the water, vegetable fields, farmland, and soil in the tailings zone around XKS



Antimony Mine are all seriously polluted [7–13]. PTEs released to water and soil have directly polluted crops, with PTEs in edible parts of foliage vegetables, fruits, and rhizomes grown in the affected areas of XKS mining area found to be several times higher than those in non-affected areas, among which, Sb and As are the two PTEs dominating this contamination [11,14–16]. When an excessive amount of PTEs enter the human body, it will cause tumors and diseases to the liver, skin, and respiratory and cardiovascular systems, and even cancer [17–21]. Sb, As, Hg, and their compounds are listed as pollutants of priority interest by the United States Environmental Protection Agency [22] and the European Union [23]. However, while spatial assessment across the mine-affected region has identified indicative source–pathway–receptor links [24] a more detailed assessment of release from the antimony beneficiation process is missing.

We report here on an assessment of the release of PTEs in wastewater, dust, and solid waste derived from the beneficiation process. The results provide input to process review for environmental protection and occupational exposure routes for longer-term management of site operations.

#### 2. Material and Methods

#### 2.1. Description of Antimony Processing

The antimony processing plant is located in the north of XKS Antimony Mine, Hunan Province. It covers an area of about 18,000 m<sup>2</sup> and has a beneficiation scale of 1500 t/d (ton/day). The beneficiation ore is of single antimony sulfide ore, a kind of low temperature hydrothermal filling deposit. It mainly consists of metal minerals (mainly stibnite (Sb<sub>2</sub>S<sub>3</sub>) and a small amount of antimony oxide (Sb<sub>2</sub>O<sub>3</sub>), pyrite (FeS<sub>2</sub>), pyrrhotite (Fe<sub>(1-x)</sub>S), etc.) and gangue minerals (mainly quartz (SiO<sub>2</sub>)), followed by calcite (CaCO<sub>3</sub>), barite (BaSO<sub>4</sub>), kaolin (Al<sub>2</sub>O<sub>3</sub>·SiO<sub>2</sub>·2H<sub>2</sub>O, gypsum (CaSO<sub>4</sub>·2H<sub>2</sub>O), etc.).

The antimony ore beneficiation process was carried out with the combined methods of manual separation, heavy medium separation, and flotation separation. In manual separation, the waste rock accounts for 40%~45%, and the recovery rate of antimony ores after manual separation is 92%~96%; in a heavy-medium separation, with ferrosilicon used as the weighting agent, the ores at the density of 2.62~2.64 t/m<sup>3</sup> are picked out, with the discard and the recovery rate at this point being 40%~43% and 93%~95%, respectively. After the two separation steps, the enriched antimony ores are ground to the size of less than 0.074 mm for separation by flotation. During the flotation process, each ton of ore consumes 3.5 m<sup>3</sup> water and produces 0.2 kg dust and 920 kg tailings.

Management of wastes and longer-term operation has been outlined in our previous studies [25]. The 120 years of operation at the site have resulted in widespread and sporadic deposition to fill voids generated during mining, covering an area of over 70 km<sup>2</sup>. Currently tailings are stored behind a reservoir after transport from separation and flotation processes by wastewater. The wastewater is discharged to the local river after minimal treatment.

#### 2.2. Sampling Point Layout and Sample Collection

Sampling carried out for this study identified locations where the predominant discharge/generation of PTEs emissions occurs. Namely: (1) Wastewater generated at ore concentration, tailings accumulation, ore filtration, and tailings reservoir; (2) the production of dust is at the crushing and screening workshop, the fine ore bin, and from the concentrate transportation; and (3) the solid wastes are dominated by the tailings reservoir. Consequently, 24 samples were collected: 12 Wastewater samples were collected from the ore concentrate tank, ore concentrate filter tank, tailings concentration tank, and tailings reservoir. Three separate samples were collected at random from each of the 4 locations (W1~W3, W4~W6, W7~W9, and W10~W12, respectively). Six dust samples with duplicates were collected from the 3 locations (crushing and screening workshop, fine ore bin, and concentrate transportation, numbered D1–D2, D3–D4, and D5–D6, respectively). Three samples were collected from the surface of the tailings reservoir (S1–S3) and three samples of surface soil (0–20 cm in depth)

were collected from around the tailings reservoir (S4–S6). Each solid sample was a composite from 3 subsamples mixed together in the field to make total bulk of 1 kg.

The water samples were immediately packed into rinsed pollution-free polyethylene plastic bottles, acidified with  $HNO_3$ , sealed, and stored in a portable thermostated cooler at <4 °C. The dust, tailings, and soil samples collected were sealed in pollution-free polyethylene plastic bags and transported to the laboratory.

#### 2.3. Sample Preparation and Testing

The solid samples (dust, tailings, and soil) were naturally air dried in the laboratory and ground to particle size less than 0.074 mm for later study. The PTEs were determined by hydride generation-atomic fluorescence (AFS-9700, Beijing Haiguang, China) after the digestion of solid samples (dust, tailings, and soil), and conditioning of water samples. Solid materials (0.10 g) were digested in triplicate as follows: 5 mL of concentrated HNO<sub>3</sub> and 0.5 mL of HF in Teflon beakers for 12 h at 170 °C followed by cooling and addition of 1 mL of 30% H<sub>2</sub>O<sub>2</sub> and 30 min later 10 mL of 5% v/v HNO<sub>3</sub> before sample filtration with a 0.2 µm polyethylene film injection filter. Finally, ultrapure water was added to the samples to a volume of 50 mL and stored at 4 °C before analysis. The acidified water samples were filtered through a 0.2 µm polyethylene film injection filter before analysis.

#### 2.4. Quality Control

In order to ensure data accuracy in the analysis process and stability of test equipment, the standard reference soil (GBW07406) from China's National Institute of Metrology was treated in the same way as the dust (tailings, soil) samples, and the recovery rates of Sb, As, Hg, Pb, Cd, and Zn in standard reference materials were 95%–106%, 94%–107%, 94%–104%, 97%–105%, and 91%–105%, respectively. Calibration standards were produced after dilution of stock multi-element solution (reference) At the same time, reagent blanks were included in each batch of analysis samples, and 20% of the samples were remeasured, with RSD (relative standard deviation) remeasurement less than 10%.

#### 2.5. Evaluation Method of PTEs Pollution

The pollution level of PTEs in the antimony beneficiation process was comprehensively evaluated by the pollution index method and potential ecological risk index method, respectively.

#### 2.5.1. Pollution Index (PI)

To evaluate PTEs levels, the pollution index was calculated [26].

Pollution index 
$$(PI) = \frac{C_i}{C_b}$$
 (1)

in which  $C_i$  is element *i* concentration in the samples, and  $C_b$  is its environmental background value [27–29].

The PI of PTE was classified as non-pollution ( $PI \le 1$ ), which indicated that the level of metals was below the threshold concentration but did not necessarily mean there was no pollution from anthropogenic sources or other enrichment over the background, low level of pollution ( $1 < PI \le 2$ ), moderate level of pollution ( $2 < PI \le 3$ ), and high level of pollution (PI > 3) [30].

#### 2.5.2. Potential Ecological Risk Index (RI)

Potential ecological risk index method links the PTEs' content, toxicity, and ecological and environmental effect, and evaluates the potential ecological risks of PTEs. It has become the main method to evaluate the ecological hazards of PTEs in the environment and has previously been used to spatially screen soil contamination in the wider area of the mining site [24,25].

The potential ecological risk index was performed using the following equations [31].

$$RI = \sum_{i=1}^{n} E_r^i \tag{2}$$

$$E_r^i = T_r^i \cdot C_r^i \tag{3}$$

$$C_r^i = \frac{C_m^i}{C_n^i} \tag{4}$$

where  $C_r^i$  is the single factor pollution index of element *i*,  $C_m^i$  is the *i*<sup>th</sup> metal concentration in the sample,  $C_n^i$  is the background value of the target element, and  $T_r^i$  is the toxic response factor for each of the six metals: Sb (19), As (10), Hg (40), Pb (5), Cd (30) and Zn (1) [32,33].  $E_r^i$  is the single factor potential risk factor. According to  $E_r^i$ , the sediments or soils were categorized into five levels: (1)  $E_r^i \le 40$ , low risk; (2)  $40 < E_r^i \le 80$ , moderate risk; (3)  $80 < E_r^i \le 160$ , moderate to high risk; (4)  $160 < E_r^i \le 320$ , high risk; (5)  $E_r^i > 320$ , very high risk. *RI* is Multi-factor and comprehensive potential ecological hazard index. According to *RI*, the sediments or soil were categorized into four levels: (1)  $RI \le 150$ , low risk; (2)  $150 < RI \le 300$ , moderate risk; (3)  $300 < RI \le 600$ , high risk; (4) RI > 600, very high risk.

#### 3. Results and Discussions

#### 3.1. Characteristics of PTE Pollution in Wastewater

In light of Technical Guidelines for Environmental Impact Assessment Surface Water Environment (HJ/T 2.3-1993) and related literature [34,35] the significance of pollution by As, Hg, Pb, Cd, and Zn was referenced against Quantitative IV water quality standard in Surface Water Environmental Quality Standards (GB3838-2002) as the reference value for ecological risk assessment [27], and for Sb, a value of 0.005 mg·L<sup>-1</sup> was used as the reference value [28].

The results summarized in Table 1 show that the concentration of Sb, As, and Zn in the wastewater from the whole antimony ore beneficiation process exceeded the relevant standards, with the filtration tank the most contaminated by Sb, As, and Pb. The average concentrations of Sb, As, and Pb in wastewater were 4.415 mg·L<sup>-1</sup>, 1.006 mg·L<sup>-1</sup>, and 1.536 mg·L<sup>-1</sup>, respectively. The maximum concentration of Sb, As, and Pb in wastewater were found at sampling sites W4, W5, and W6, respectively, and the values for Sb, As, and Pb were 950, 10, and 30 times higher than the reference value, respectively. The pollution load for As and Pb in the tailings reservoir, tailings tank, and ore concentrate tank was also serious, their average values being 3.414 mg·L<sup>-1</sup>, 0.772 mg·L<sup>-1</sup>, and 0.255 mg·L<sup>-1</sup>, respectively.

PTEs Concentration/(mg·L<sup>-1</sup>) Node Sample No. Zn Sb Pb Cd As Hg  $1.96\times10^{-5}$ 0.792  $1.16\times10^{-5}$  $W_1$ 2.351 0.2547.986

**Table 1.** The concentration of target potentially toxic elements (PTEs) in water samples collected from discharge points at the Xikuangshan (XKS) antimony mineral processing plant.

Ore concentrate tank	$W_2$	1.987	0.695	$1.59 \times 10^{-5}$	0.263	$1.35 \times 10^{-5}$	7.521
	W3	2.166	0.692	$1.15 \times 10^{-5}$	0.249	$1.08  imes 10^{-5}$	6.924
Average		2.168	0.726	$1.57\times10^{-5}$	0.255	$1.20\times10^{-5}$	7.387
	$W_4$	4.375	1.018	$3.12\times10^{-5}$	1.472	$1.79\times10^{-5}$	9.145
filter tank	$W_5$	4.762	1.006	$2.87 \times 10^{-5}$	1.554	$1.58 \times 10^{-5}$	8.927
	$W_6$	4.109	0.994	$3.57 \times 10^{-5}$	1.583	$2.04 \times 10^{-5}$	9.005
Average		4.415	1.006	$3.19  imes 10^{-5}$	1.536	$1.80\times10^{-5}$	9.026
	W <sub>7</sub>	2.774	0.852	$1.02\times 10^{-5}$	0.024	$9.57 \times 10^{-6}$	6.785
Tailings tank	$W_8$	2.584	0.735	$9.54 \times 10^{-6}$	0.037	$9.75 \times 10^{-6}$	6.548
0	$W_9$	2.981	0.729	$9.96 \times 10^{-6}$	0.035	$8.76 \times 10^{-6}$	7.006
Average		2.780	0.772	$9.90 \times 10^{-6}$	0.032	$9.36  imes 10^{-6}$	6.780

Nada	Sample No	PTEs Concentration/(mg·L <sup>−1</sup> )										
Node	Sample No.	Sb	As	Hg	Pb	Cd	Zn					
	W <sub>10</sub>	3.157	0.747	$3.27 \times 10^{-5}$	0.065	$1.07\times 10^{-5}$	10.968					
Tailing reservoir	W <sub>11</sub>	3.336	0.692	$3.54 \times 10^{-5}$	0.135	$1.12\times10^{-5}$	9.997					
0	W <sub>12</sub>	3.749	0.701	$2.99 \times 10^{-5}$	0.104	$1.19 \times 10^{-5}$	11.065					
Average		3.414	0.713	$3.27 \times 10^{-5}$	0.101	$1.13 \times 10^{-5}$	10.677					
Standard value of surface	ce water class IV	0.005	0.1	0.001	0.05	0.005	2.0					

Table 1. Cont.

The wastewater from the tailings reservoir was most seriously polluted by zinc, with its average concentration of 10.677 mg·L<sup>-1</sup> and a maximum of 11.065 mg·L<sup>-1</sup> at sampling point W12, which is 8.3 times higher than the standard. In addition, the wastewater from concentrate filtration equipment was also seriously polluted by zinc, whose average concentration reached 9.026 mg·L<sup>-1</sup>. The concentration of Hg and Cd in wastewater from antimony ore beneficiation process conformed to the standard.

PTEs pollution index (*PI*) and potential ecological risk index ( $E^i_r$ , *RI*) of wastewater produced at each stage are shown in Figures 1 and 2. The results of Figure 1 show that Sb pollution was the most serious in the wastewater from the Sb beneficiation process overall, with a *PI* of ~400 to >980 and for As and Zn, ~7–>10 and >3–>5 respectively. In the case of Pb, pollution impact was more variable across the process, i.e., the tailings concentration tank (pollution-free), tailings reservoir (low-medium pollution), concentrate concentration tank, and concentrate filter tank (serious pollution), while for Hg and Cd, little pollution impact existed. The order of pollution significance in wastewater was: Sb > Pb > As > Zn > Hg > Cd.



Figure 1. Box-plot showing PI for PTEs in all wastewater samples.



**Figure 2.** Evaluating results by individual  $E^{i}_{r}$  and compound *RI*.

Figure 2 shows the individual element ( $E^i_r$ ) and composite (RI) values for ecological risk of the PTES in wastewater for this study. Unsurprisingly, Sb had the greatest contribution to the composite ecological risk at all four wastewater sampling points. The RI was dominated by Sb, contributing 98–99% of the compound potential ecological risk (RI) at each sampling location, with As and Pb showing moderate risk. Overall the RI ranged between 8000–17,000, highlighting incredibly high environmental risk.

#### 3.2. Pollution Characteristics of PTEs in Dust

At present, there is no unified evaluation standard for PTEs pollution in dust at home or abroad, and the reference values are quite different [36]. Some scholars select typical reference points to evaluate PTEs' content according to the evaluation objects [37], but most scholars use local soil background values as reference [38–40]. Hunan is a calcareous lithosol region, and the background value of Sb, Pb, Zn, and other elements in soil and the ore itself is relatively high. Therefore, the background content of soil in Hunan Province was selected as the standard reference.

The PTEs' content of samples from the dust-producing processes is shown in Table 2. It can be seen from the table that the pollution of Sb, As, Hg, Pb, Cd, and Zn in the dust was serious, for all PTEs. Among them, Hg and Cd reached maximum values in the crushing and screening workshop, while for Sb, As, Pb, and Zn the dust of fine ore bin presented the highest concentrations.

The pollution index for dust is shown in Figure 3 and, as expected, Sb was the most enriched in the dusts with an average pollution index >680, with order of magnitude lower values for As, Cd, Pb, Hg, and Zn (69.6, 57.2, 11.1, 11.0, and 6.7), all indicating significant if not extreme pollution.

NT. 1.	Samula No	PTEs Content/(mg·kg <sup>-1</sup> )									
Node	Sample No.	Sb	As	Hg	Pb	Cd	Zn				
Crushing and screening plant	D1	1845.274	784.026	1.631	238.961	5.781	645.327				
Crushing and screening plant	D2	1650.716	655.772	0.954	207.542	6.174	598.182				
Average		1747.995	719.899	1.293	223.252	5.978	621.755				
T: 1:	D3	2478.571	1425.322	1.138	117.264	2.544	758.074				
Fine ore bin	D4	2275.693	1109.845	1.204	561.029	3.017	812.036				
Average		2377.132	1267.584	1.171	339.147	2.781	785.055				
Concentrate transportation route	D5	1966.467	958.457	0.413	375.025	4.559	514.637				
Concentrate transportation foute	D6	2014.278	915.028	0.652	300.416	5.013	498.753				
Average		1990.373	936.743	0.533	337.721	4.786	506.695				
Hunan Province soil background	d values [29]	2.98	14	0.09	27	0.079	95				

Table 2. PTEs contents in dust samples from nodes in antimony processing plant.



Figure 3. Box-plot of evaluating results by PI for dust.

The  $E^{i}_{r}$  of each PTE (Sb, As, Hg, Pb, Cd, Zn) in the dust and the potential ecological risk index (RI) of PTEs (Figure 4) were calculated. The results indicated the following: In the dust, Sb contributed the majority of the ecological risk in the three nodes (crushing and screening plant, fine ore bin, and concentrate transportation route); the  $E_r^i$  values of Sb, As, and Cd were higher than 320 in the three nodes, suggesting very high risk; for Hg, its  $E^{i}_{r}$  value was higher than 320 in the crushing and screening plant and fine ore bin, suggesting very high risk, and its  $E^{i}_{r}$  value was lower than 320 ( $E^{i}_{r}$  = 236) in the concentrate transportation route, indicating high risk; for Pb, its  $E_r^i$  value was higher than 320  $(E_r^1 = 415)$  in the crushing and screening plant, indicating very high risk, and its  $E_r^1$  value was lower than 80 in the fine ore bin and transport routes of mine, suggesting moderate risk. The  $E_i^i$  value for Zn was lower than 40 in the three nodes, which suggested low risk. As can be seen from Figure 4, the pollution made by the three dust-producing nodes was serious, dominated by Sb but depending on location, and different PTEs varied in their individual contribution to the *RI*. The potential ecological risk index of the crushing and screening workshop, fine ore bin, and concentrate transportation route reached >14,000, >17,000 and >15,000, respectively, which means that they are all seriously polluted. The pollution intensity of PTEs in different nodes was: Fine ore bin > concentrate transportation route > crushing and screening workshop.



**Figure 4.** Evaluating results by *E*<sup>i</sup><sub>r</sub> and *RI*.

#### 3.3. Pollution Characteristics of PTEs in Tailings

The analysis results of PTEs' content in tailings are shown in Table 3. The results show that the contents of Sb, As, and Zn in tailings were relatively high, with their average contents being 2674.790, 1040.288, and 590.472 mg·kg<sup>-1</sup>, respectively. The reason may be that the mineral components of the ore were mainly stibnite, accompanied by toxic sand, pyrite, and sphalerite, in which Sb, As, and Zn were most abundant, with significant contribution from Hg, Pb, and Cd.

Nada	Sampla No	PTEs Content/(mg·kg <sup>-1</sup> )										
Inode	Sample No.	Sb	As	Hg	Pb	Cd	Zn					
	S1	2865.591	1082.167	3.273	59.628	2.151	590.492					
Tailing dam	S2	2517.722	1141.047	3.017	55.467	2.008	643.057					
	S3	2641.058	897.651	2.669	54.235	1.946	537.867					
Average		2674.790	1040.288	2.986	56.433	2.035	590.472					

Table 3. PTEs contents in antimony tailings.

The PTEs associated with the tailings can migrate to the surrounding soil through dissolution, leakage, and weathering, resulting in pollution over much wider areas [4,24,41,42]. To understand and more fully evaluate the pollution characteristics of tailings in this area more thoroughly, the PTEs' content in the surface soil around the tailings reservoir was also analyzed in this study. Based on the soil background value of Hunan Province, the pollution index method and potential ecological risk assessment index method were used to evaluate the pollution characteristics (see Tables 4 and 5). Table 4 shows significant enrichment in Sb, As, Hg, Pb, Cd, and Zn in the soil samples. The average contents of Sb, As, Hg, Pb, Cd, and Zn were 1654.462, 105.399, 2.242, 39.311, 1.185, and 523.104 mg·kg<sup>-1</sup>, respectively. The order of contents in descending order was Sb, Zn, As, Pb, Hg, and Cd, which was similar to the PTEs in the tailings, highlighting an obvious source link.

Table 4. PTEs' contents in soil sa	ples surrounding	antimony tailings.
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NT. 1.	Samula Na	PTEs Content/(mg·kg <sup>-1</sup> )								
Node	Sample No.	Sb	As	Hg	Pb	Cd	Zn			
	S4	1652.147	106.205	2.481	40.028	1.127	499.671			
Soils surrounding the Tailings	S5	1834.156	112.055	2.338	38.863	1.326	548.173			
	S6	1477.084	97.937	1.907	39.042	1.103	521.467			
Average		1654.462	105.399	2.242	39.311	1.185	523.104			
Hunan Province soil background values [29]		2.98	14	0.09	27	0.079	95			

Table 5. Evaluating re	sults by PI, E <sup>i</sup> r, and	RI for the soils surrou	nding antimony tailing
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			PI						E <sup>i</sup> r				
Node	Sb	As	Hg	Pb	Cd	Zn	Sb	As	Hg	Pb	Cd	Zn	KI
Soils surrounding the Tailings	555.18	3 7.52	24.91	1.46	15.00	5.51	10548.	42 75.20	996.4	7.30	1500.0	00 5.51	13132.83

As can be seen from Table 5, the *PI* of Sb had a maximum value of 555.18, higher than the standard [29], and the *PI* of As, Hg, Cd, and Zn also exceeded 5, indicating high level of pollution, while the *PI* of Pb was 1.46, indicating low level of pollution. The  $E^i_r$  values of Sb, Hg, and Cd all exceeded 320, indicating very high risk. The  $E^i_r$  value of As was 75.20, indicating moderate risk. The  $E^i_r$  values of Pb and Zn were less than 40, indicating low risk. The *RI* value of the soil was >13,000, indicating that the soil was at very high risk. Therefore, antimony tailings exerted great influence on the surrounding soils, and should be paid special attention by relevant departments.

#### 3.4. Comparison of the Total Amount of PTEs

The release of PTEs in different stages in the Sb processing plant is shown in Figure 5. The pollution was dominated by Sb, As, and Zn with tailings contributing the most to risk. At the same time, the production process presented variation in contribution from individual PTEs.



Figure 5. Individual PTEs contents in different waste streams.

This contribution is emphasized in Figure 6, where tailings accounted for 97.00% of the total amount of PTEs in the wastes. The results show that PTEs in tailings played a key role in the pollution degree of PTEs in the whole antimony beneficiation industry. With the increasing awareness of environmental protection and the development and application of integrated recovery and utilization of technology, antimony ore tailings are one of the key links of clean production and nonwaste (or less waste) mining, which is the most effective method to reduce the harm of antimony ore tailings.



Figure 6. Distribution of PTEs between major site processing wastes.

## 4. Conclusions

The evaluation of processing wastes in the Sb benefication steps at the XKS site confirmed the significance of the tailings-hosting residues from incomplete ore processing. These materials contribute more widely to environmental contamination as seen in localized soil assessment and agree with

findings of other studies on widespread environmental contamination in the wider region. In addition, the significance of dust and wastewater as pollution pathways was confirmed and the magnitude, while lower than for tailings, was still of potential ecological significance. The observation that the partition of PTEs other than Sb between these pathways varies from element to element is of value in considering treatment approach. Control and management of surface tailings with dust suppression and more effective wastewater treatment should be combined in a comprehensive management process to reduce the threat to the wider environment and also to occupationally exposed individuals and inhabitants of the region.

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