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Article

Adsorptive Properties of Poly(1-methylpyrrol-2-ylsquaraine) Particles for the Removal of Endocrine-Disrupting Chemicals from Aqueous Solutions: Batch and Fixed-Bed Column Studies

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Abstract: The adsorptive properties of poly(1-methylpyrrol-2-ylsquaraine) (PMPS) particles were investigated in batch and column adsorption experiments as alternative adsorbent for the treatment of endocrine-disrupting chemicals in water. The PMPS particles were synthesised by condensing 3,4-dihydroxycyclobut-3-ene-1,2-dione (squaric acid) with 1-methylpyrrole in butanol. The results demonstrated that PMPS particles are effective in the removal of endocrine disrupting chemicals (EDCs) in water with adsorption being more favourable at an acidic pH, and a superior sorption capacity being achieved at pH 4. The results also showed that the removal of EDCs by the PMPS particles was a complex process involving multiple rate-limiting steps and physicochemical interactions between the EDCs and the particles. Gibbs free energy of -8.32 kJ/mole and -6.6 kJ/mol, and enthalpies of 68 kJ/mol and 43 kJ/mol, were achieved for the adsorption E2 and EE2 respectively. The removal efficiencies of the EDCs by PMPS particles were comparable to those of activated carbon, and hence can be applied as an alternative adsorbent in water treatment applications.

Keywords: adsorption; PMPS particles; EDCs; breakthrough; fixed-bed column

1. Introduction

A variety of organic pollutants known as endocrine-disrupting chemicals (EDCs) are detected in both industrial and municipal wastewater, which have given rise to increased concerns about their existence in, and effects on the environment [1–3]. Multiple studies in literature have demonstrated that EDCs pose a significant health and environmental risk to humans and wildlife, due to their various sources and their ability to disrupt vital hormonal systems, even at nanogram levels [4–6]. Steroid hormones are among the most potent EDCs detected in wastewater effluents around the globe. The traditional wastewater treatment processes are usually not effective in the treatment of these EDCs to reduce them to potentially non-effect concentrations [5]. Adsorptions on to various adsorbents have been investigated as options for their removal from wastewater. Powdered and granular activated carbons have been considerably investigated as adsorbents for the treatment of EDCs in water and wastewater [7–10]. Other adsorbents that have been investigated include; carbon nanotubes [11–13], imprinted polymers [14], zeolites [15], and waste tealeaves [2].

Polysquaraines are a class of conjugated polymers that are synthesised by condensing 3,4-dihydroxycyclobut-3-ene-1,2-dione (or squaric acid) with a suitable electron-donating aromatic/heterocyclic ring system with at least two points for attachment to a squarate group [16].

Poly (1-methylpyrrol-2-ylsquaraine) (or PMPS) was one of three types of new squaraine compounds that were first reported in 1965 by Triebs and Jacob [17], but its unique particle shape was not reported until 2005 [18]. Extensive elemental metal adsorption studies on PMPS particles, along with physical studies on their internal porous nature, were published in 2016 [19]. They have also been recently reported as humidity sensing materials by Xiao et al., 2018 [20]. In the current study, we investigated the adsorptive properties of PMPS particles as an alternative adsorbent for the removal of steroid hormones in water and wastewater. The effects of experimental parameters on the performance of PMPS and the feasibility of using them in a continuous flow fixed column bed, were evaluated to establish the process parameters that are required for potential full-scale applications.

2. Material and Methods

2.1. Chemicals

The chemicals used in in this research including estradiol (E2), 17-ethiny estradiol (EE2), HPLC grade methanol and butanol, squaric acid, 1-methylpyrrole were of analytical grade. They were purchased from Sigma Aldrich (Saint-Quentin-Fallavier, UK). E2 and EE2 solutions were made in methanol. The PMPS particles were prepared at Exilica Limited, Coventry, UK.

2.2. PMPS Particles

PMPS particles were prepared as previously described [18,19]. Equimolar quantities of squaric acid and 1-methylpyrrole in butanol were refluxed for 18 h (Figure 1). The as-prepared PMPS particles were then filtered and washed with hot ethyl acetate for 4 h before drying at 60 °C. The physical properties of the as-prepared PMPS are presented in Table 1.

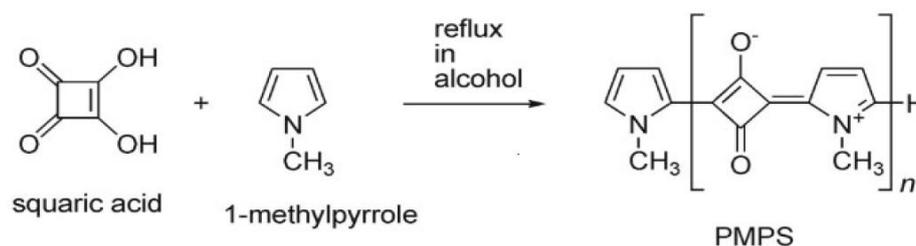


Figure 1. Synthesis of poly (1-methylpyrrol-2-ylsquaraine) (PMPS) particles.

Table 1. Physical characteristics of poly (1-methylpyrrol-2-ylsquaraine) PMPS particles [18,19].

Physical State	solid
Color	black
Specific gravity	1.3 to 1.5 g/cm ³
Average particle size	1.92 ± 0.05 μm [21]
Mean nominal rupture stress	493 ± 113 MPa
Mean deformation at rupture	+65% initial diameter
Surface area	~450 m ² /g

2.3. Batch Adsorption Experiments

Batch adsorption isotherm experiments using the bottle point method were carried out at varying concentrations of EDCs (0.1 to 2 mg/L) and temperatures (15 °C and 35 °C). Different weights of the PMPS particles were mixed with 200 mL of E2 and EE2 in 250 mL conical flasks. The experiments were conducted in duplicate, and the average values were reported. The pHs (2–5, 7, and 8) were varied using dilute HCl and NaOH solutions. The mixtures were stirred at a rate of 250 rpm using a magnetic stirrer for 120 min, with regular sampling and analyses at set intervals. The results obtained from the batch experiments were analysed using various kinetic (first and second order) and isotherm (Langmuir,

Freundlich, and Temkin) models. The thermodynamic parameters were also evaluated from kinetic and thermodynamic data. The amount of EDCs adsorbed was evaluated using Equation (1):

$$q_e(\text{mg/g}) = \frac{C_o - C_e(\frac{\text{mg}}{\text{g}})}{w(\text{g})}v(\text{L}) \quad (1)$$

where C_o is the initial concentration of the adsorbate and C_e is the equilibrium concentration after adsorption, w is the dry weight of adsorbent (g), and v is the volume of aqueous solution (L).

2.4. Column Adsorption Experiment

Fixed bed column studies were conducted in a vertical down-flow glass column with internal diameter (d) of 2 cm and heights varying between 5 cm and 20 cm, with a feed reservoir of 10 L at the top of the column. The aqueous solutions of the EDCs were supplied through a peristaltic pump at a constant wetting rate. Treated samples were withdrawn at fixed interval and analysed for residual EDCs that are present. The Adam-Bohart, Thomas, and Yoon–Nelson models were used in predicting the breakthrough curve.

2.5. Analytical Procedures

E2 and EE2 were analysed using a Series 1050 HPLC system with a UV detector (HP) at a wavelength of 254 nm, column temperature of 25 °C, and a flow rate of 1.2 mL/min. The mobile phase was methanol (80%):water (20%) and the analysis was carried out in an isocratic mode. The detailed analytical protocol has been previously described [22,23].

3. Results and Discussion

3.1. Batch Adsorption Experiments

3.1.1. Influence of pH on Adsorptive Capacity of PMPS Particles

In the adsorption of adsorbates onto the surface of adsorbent materials, the pH of the solution plays an important role. This is due to the pH affecting the surface charge of adsorbents, and it can also trigger functional group dissociation on active sites [24]. The effects of pH on the adsorptive removal of E2 and EE2 were investigated at pH 2 to 8, and a temperature of 25 °C. The results are illustrated in Figure 2. It can be seen that the highest removal of the EDCs was achieved at pH 4. The adsorption capacity increased with pH, and then decreased after 4, showing decreased capacity at neutral to alkaline pH. With the pKa values of E2 and EE2 being 10.4 and 10.7 respectively [10]; at acidic pHs, they both exist predominantly in non-ionic molecular form and therefore are readily adsorbed onto the PMPS particles. However, as the pH increases, and beyond their dissociation constant (pKa), they become negatively charged, and hence the reduced sorption, due to electrostatic repulsion. Also, as pH increases, and the hydroxyl ion concentration increases, there is a trigger for the production of aqua-complexes [25,26], which could also contribute to the reduced adsorption capacity at higher pHs [10].

3.1.2. Effects of Contact Time and Adsorption Kinetics

The equilibrium times for the adsorption of the EDCs under consideration were determined at pH 4, for one hour. The results are shown in Figure 3. It can be seen that the adsorption of E2 and EE2 onto the PMPS particles was rapid within the first 10 min after which the rates slowed, attaining a steady state within the first 20 min, compared to the activated carbon, which has been reported to reach a steady state at 40 to 60 min for E2 and EE2 [2]. The results demonstrated that the removal rate of 93% was obtained within 20 min. This is comparable to the performance of activated carbon that was previously reported by Ifelebuegu [10]. Also, with a shorter time to achieve the steady state, PMPS may offer a smaller footprint in potential full-scale applications.

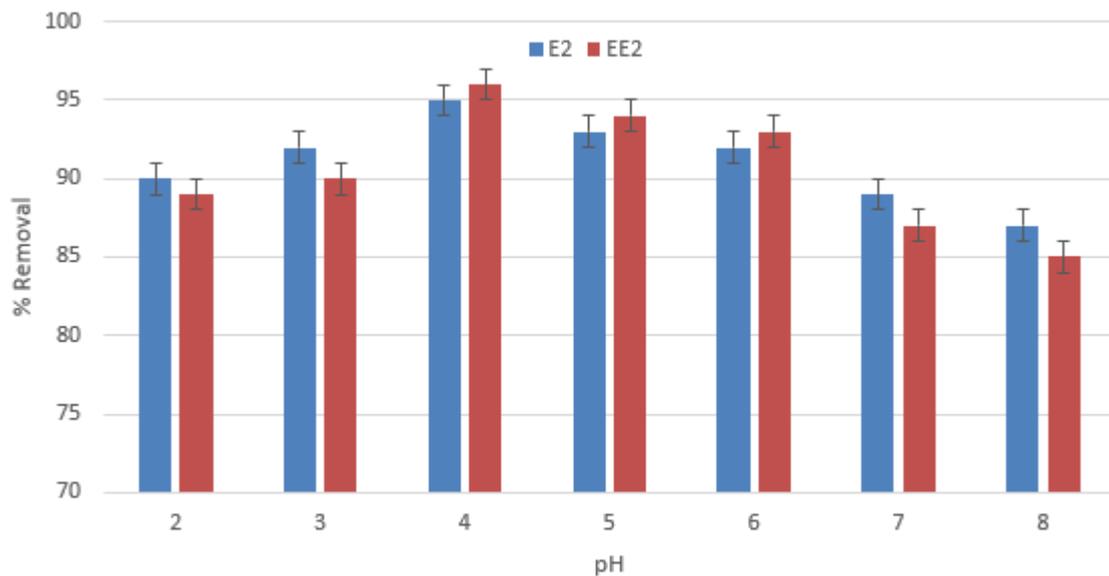


Figure 2. Effect of pH on the adsorptive removal of estradiol (E2) and 17-ethiny estradiol (EE2) by PMPS particles at a temperature of 25 °C (Error bars represent the standard deviation of the mean of the duplicates).

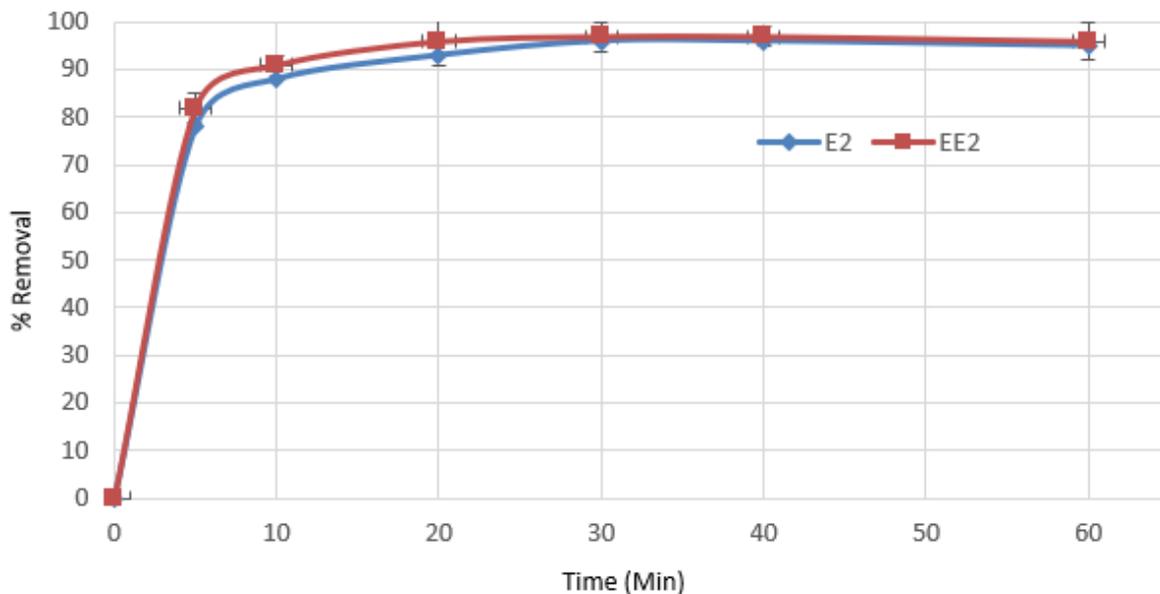


Figure 3. Removal of E2 and EE2 by PMPS particles at varying times and at a temperature of 25 °C (Error bars represent the standard deviation of the mean of the duplicates).

The kinetics of adsorption is a major consideration in the adsorption system design. It helps in predicting the rate-determining step and helps with obtaining the most optimum operating conditions during the design and optimization of full-scale plants [27]. In the current study, the pseudo-first-order and pseudo-second-order kinetic models were evaluated using the experimental data. The kinetic models for both pseudo-first order and pseudo-second order, as proposed by Lagergren [28] are expressed in Equations (2) and (3) respectively:

$$\frac{dq}{dt} = k_1(q_e - q) \quad (2)$$

$$\frac{dq}{dt} = k_2(q_e - q)^2 \quad (3)$$

where t is the contact time in min, k_1 is the first-order rate constant (min^{-1}), q_e is the amount of the adsorbate (mg/g) at equilibrium, and q is the amount of the adsorbate (mg/g) at time t . Equations (2) and (3) can also be expressed as Equations (4) and (5) respectively:

$$\ln C/C_o = -kt \quad (4)$$

$$\frac{1}{[C]} - \frac{1}{[C_o]} = kt \quad (5)$$

A plot of $\ln C/C_o$ against t gives a linear relationship from which k_1 is obtained from the slope of the graph. A plot of $1/[C] - 1/[C_o]$ against t will give a rate constant, k_2 ($\text{Lmg}^{-1}\text{min}^{-1}$), for the second-order kinetics. The results of the rate constants for E2 and EE2 are presented in Table 2.

The results of the kinetic experiments are presented in Table 2. It can be seen that the experimental data showed a better fit to the pseudo-second-order kinetic model with a higher correlation coefficient ($R^2 = 0.996$ for EE2 and 0.993 for E2), compared to the first-order kinetics which also showed a relatively good fit ($R^2 = 0.941$ for EE2 and 0.959 for E2). This suggests a complex interaction involving both physical and chemical interactions between the adsorbates and PMPS particles.

Table 2. Rate constants for the kinetic models.

Adsorbate	Pseudo-First-Order Kinetics			Pseudo-Second-Order Kinetics		
	Linear Equation	K	R ²	Linear Equation	K	R ²
EE2	0.016×-0.2366	0.017	0.941	0.0291×-0.072	0.029	0.996
E2	0.019×-0.2207	0.019	0.959	0.038×-0.2084	0.038	0.993

3.1.3. Adsorption Isotherm

An evaluation of the adsorption isotherms provided insight into how the adsorbate distributed between the solid and aqueous phases. It also helps to model and optimise the design parameters [5,29]. The Langmuir, Freundlich, and Temkin isotherm models were used in the evaluation of the experimental data from this work.

Langmuir Adsorption Isotherm

The Langmuir isotherm helps to describe the homogeneous adsorption where the adsorption sites exhibit equal affinities for the adsorbate without the movement of the molecules adsorbed in the plane of the adsorbent surface [30,31]. The linearised form of the Langmuir isotherm can be expressed as:

$$q_e = \frac{Q_m K_L C_e}{1 + K_L C_e} \quad (6)$$

where C_e (mg/L) is the equilibrium concentration of the EDCs,

q_e (mg/g) is the amount of PMPS adsorbed per unit mass,

Q_m (mg/g) is the maximum amount of PMPS per unit mass to form a monolayer on the surface,

K_L (L/Mg) is the isotherm constant related to the affinity of the binding site.

A plot of $1/q_e$ against $1/C_e$ gives a straight-line graph, with the values of Q_m and K_L being evaluated from the slope and intercept respectively.

A dimensionless constant or separation factor (R_L) is represented as:

$$R_L = \frac{1}{1 + K_L C_o} \quad (7)$$

R_L describes the favourable nature of the adsorption process; $R_L > 1$ is unfavourable, $R_L = 0$ is linear, $0 < R_L < 1$ is favourable, and $R_L = 0$ is irreversible [32].

Freundlich Adsorption Isotherm

The Freundlich adsorption isotherm model is an empirical correlation that describes the adsorption on heterogeneous surfaces [33]. The isotherm is expressed as:

$$Q_e = K_f C_e^{1/n} \quad n > 1 \quad (8)$$

The logarithmic form of the Freundlich model is expressed as:

$$\text{Log}Q_e = \text{Log}K_f + \frac{1}{n}\text{Log}C_e \quad (9)$$

where K_f is the Freundlich model constant,

n is a measure of the adsorption intensity,

C_e (mg/L) is the adsorbate concentration at equilibrium,

Q_e (mg/g) is the amount of PMPS adsorbed per unit mass,

The plot of $\text{Log}Q_e$ against $\text{Log}C_e$ gives a straight line and n and K_f was evaluated from the slope and intercept respectively.

Temkin Adsorption Isotherm

The Temkin models is expressed in Equation (10). It assumes that within the adsorption layers, the molecular heat of adsorption tends to decrease linearly with adsorbent coverage, due to the interaction between the adsorbate and the adsorbent [33]. The linearised form of the isotherm is described in Equations (11) and (13):

$$q_e = \frac{RT}{b} \ln(A_T C_e) \quad (10)$$

$$q_e = \frac{RT}{b} \ln A_T + \left[\frac{RT}{b} \right] \ln C_e \quad (11)$$

$$B = \frac{RT}{bT} \quad (12)$$

$$q_e = B \ln A_T + B \ln C_e \quad (13)$$

where A_T (L/g) is the Temkin binding constant (L/g), b is the Temkin isotherm constant, R is the universal gas constant (8.314 J/(mol K)), T is temperature at in Kelvin, and B (J/mol) is the constant related to heat of sorption. A_T and B were evaluated respectively from the intercept and slope of the plot of q_e against $\ln C_e$.

Table 3 shows the Langmuir, Freundlich, and Temkin coefficients for single solute adsorption isotherms. The results demonstrated that the Freundlich isotherm achieved the best fit compared to the Langmuir and Temkin isotherms, comparing the correlation coefficients. This suggests a multilayer adsorption. According to Kadirvelu et al., 2003 [34], a value of $n > 1$ represents a beneficial adsorption process indicating PMPS particles' affinity for steroid hormones. This also supports a more highly physical interaction between the adsorbates and PMPS. The Langmuir isotherm with relatively good fit also demonstrated that the adsorption of PMPS particles is favorable, with R_L values between 0 and 1. The adsorption of the adsorbates onto the adsorbents are generally very favorable when the value of R_L is between 0 and 1 [31,32].

Table 3. Isotherm model constants and correction coefficients.

Adsorbate	Langmuir			Freundlich			Temkin		
	q_m	K_L	R^2	K_f	n	R^2	A_T	B	R^2
E2	0.313	2.80	0.977	0.287	1.59	0.995	1.386	0.2518	0.975
EE2	0.327	2.53	0.979	0.285	1.618	0.996	1.393	0.2517	0.981

3.1.4. Adsorption Thermodynamics

The temperature effects on the sorption of the EDCs were evaluated at varying temperatures (15, 20, 25, 30, and 35 °C), with the other experimental variables being kept constant. There was an increase in the retention capacity with increasing temperature, suggesting a possible endothermic reaction and increased desolvation of E2 and EE2 molecules and diffusivity within the PMPS particles. The thermodynamic parameters of the adsorption process (Gibb's free energy (ΔG^0), enthalpy (ΔH^0), and entropy (ΔS^0)) were evaluated from Equations (14)–(16):

$$(\Delta G^0) = -RT \ln K_D \quad (14)$$

$$(\Delta G^0) = (\Delta H^0) - T (\Delta S^0) \quad (15)$$

$$-RT \ln K_D = (\Delta H^0) - T (\Delta S^0) \quad (16)$$

where R is universal gas constant, T (K) is the Kelvin temperature, and K_D (L/g) is the quantity of the EDCs that are adsorbed onto the PMPS. The plot of $\ln K_D$ vs. $1/T$ gave a straight line, with ΔH^0 and ΔS^0 values being evaluated from the slope and intercept of the graph, respectively. The results are reported in Table 4. Gibbs free energy values of up to -20 kJ/mol shows adsorptions that are controlled by electrostatic interactions between the PMPS particles and the EDCs [35,36]. The values obtained for both E2 and EE2 are less than 10 kJ/mol, indicating physical adsorption. However, the values of ΔH^0 obtained for E2 (68 kJ/mol) and EE2 (43 kJ/mol) suggest that the sorption process is chemical in nature. Ifelebuegu, 2011 [5] obtained values of 91 and 95 KJ/mol for the adsorptions of E2 and EE2 onto granular activated carbon. This supports the previous conclusions from the kinetic and isotherm models that the mechanism of sorption is a combination of physical and chemical interactions between the adsorbates and the PMPS particles. The positive entropy values of E2 = 0.26 J/mol K and EE2 = 0.17 J/mol K, demonstrate an increased randomness that enhanced the retention capacity of the PMPS particles with increasing temperature.

Table 4. Thermodynamic parameters for E2 and EE2 at pH 7.

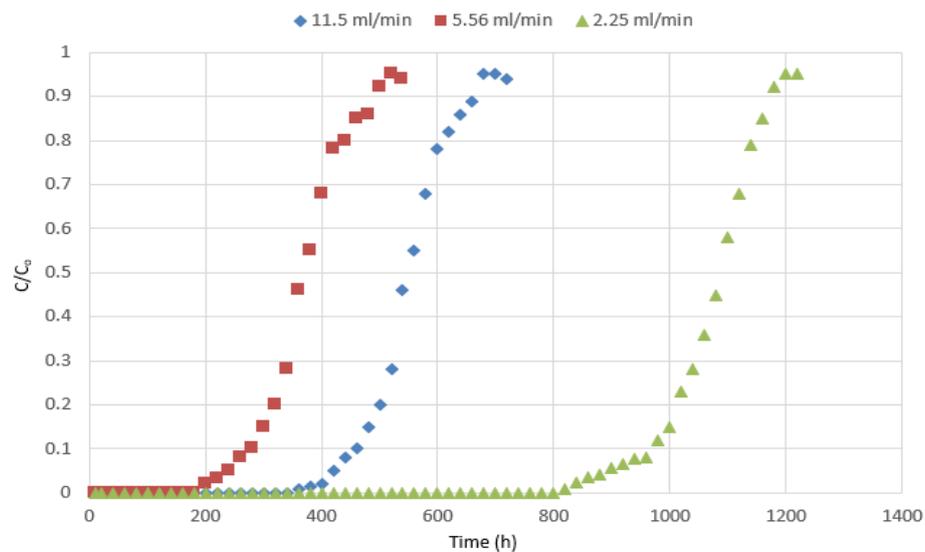
Thermodynamic Parameter	E2	EE2
Gibbs Free Energy (kJ/mol)	-8.32	-6.6
Enthalpy (kJ/mol)	68	43
Entropy (J/mol K)	0.26	0.17

3.2. Column Studies

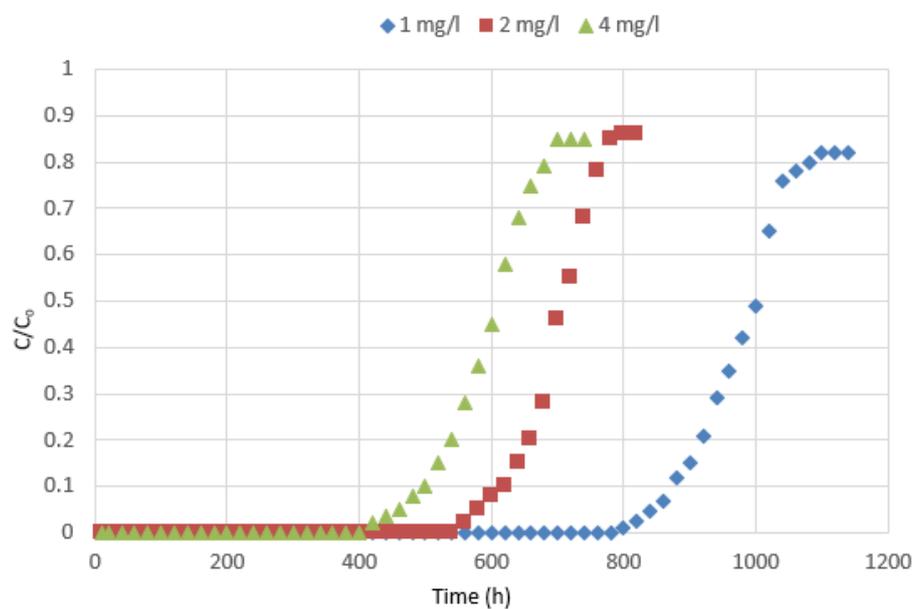
The column tests were carried out using both E2 and EE2. The results obtained were similar; consequently, only those of EE2 have been reported in this section. The breakthrough curve and operational parameters such as bed height, time to breakthrough, and feed flow rates are important parameters in a successful adsorption column design. The breakthrough of EE2 was evaluated at varying bed heights, adsorbate concentrations, and flow rates.

3.2.1. Effects of the Operating Parameters on the Breakthrough Curve

To evaluate the effect of flow rate, the experiments was conducted at varying flowrates of 2.5, 5.5, and 11.5 mL/min. Other experimental parameters were left constant ($Z = 10$ cm, $C_0 = 2$ mg/L). The breakthrough curve is shown in Figure 4a. Initially, all the adsorbates were removed as the adsorption proceeded until breakthrough, and there was an abrupt increase in the effluent concentration of EE2. With the increase in flow rate, there was a decrease in the empty bed contact time (EBCT), while the height of the mass transfer zone increased. At a lower flow rate, EE2 had more contact time with the PMPS particles, hence the higher EBCT.



(a)



(b)

Figure 4. Cont.

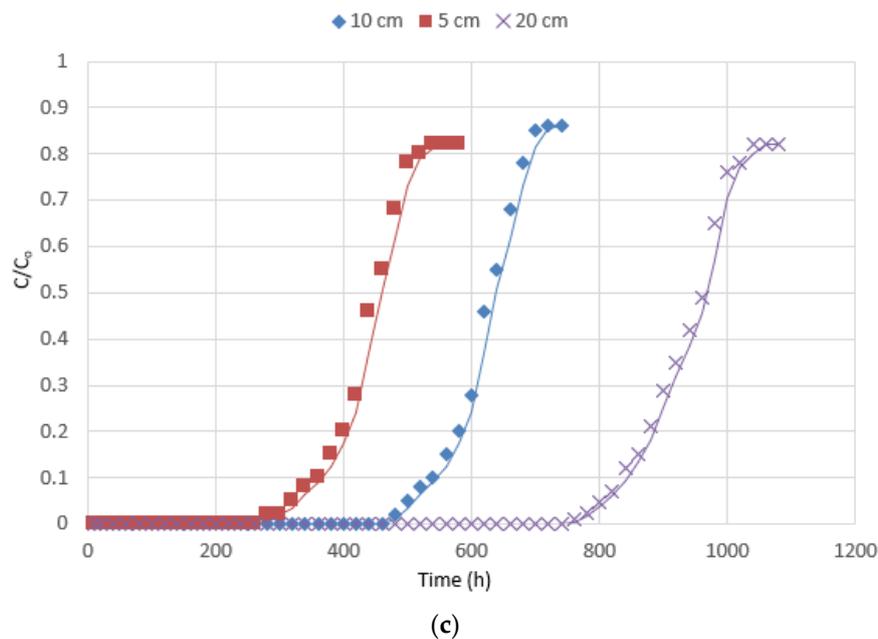


Figure 4. (a) Breakthrough curve for the adsorption of EE2 by PMPS at varying flow rates ($Z = 10$ cm, $C_o = 2$ mg/L); (b) Breakthrough curve for the adsorption of EE2 by PMPS at varying influent concentrations ($Z = 10$ cm, flowrate = 5.5 mL/min); (c) Breakthrough curve for the adsorption of EE2 by PMPS at varying bed heights ($C_o = 2$ mg/L, flowrate = 5.5 mL/min).

The effect of EE2 concentration was also investigated at varying concentrations of 1, 2, and 4 mg/L ($Z = 10$ cm, flowrate = 5.5 mL/min). The breakthrough curves (Figure 4b) demonstrated that with an increase in EE2 concentration, there was a corresponding increase in the steepness of the curves. This is attributed to the relative decrease in the mass transfer zone, as the influent EE2 concentration increased [37]. A higher influent concentration of EE2 made available a higher driving force that enabled the migration process to overcome the mass transfer resistance in the PMPS column, resulting in a higher adsorption of the EE2 in the column. Consequently, the higher exhaustion time demonstrated by the column with a lower EE2 concentration can be attributed to the lower driving force because of the reduced mass transfer resistance [38].

The effect of varying bed height was investigated at $Z = 5, 10,$ and 20 cm. ($C_o = 2$ mg/L, flowrate = 5.5 mL/min). The throughput volume of the treated solution (V_{eff}) increased as the bed height increased. The slope of the breakthrough curve was less steep with an increasing bed depth (Figure 4c), indicating the presence of an expanded mass transfer zone as the bed depth increased [39]. Yan et al., 2014 [40] reported similar results when the bed height was increased.

3.2.2. Breakthrough Modelling

The Adam–Bohart model is normally used for describing the front end of the breakthrough curve, and the model normally assumes that the rate of adsorption is proportional to the sorptive capacity of the adsorbent [41]. The Adam–Bohart expression is given by Equation (17):

$$\ln \frac{C_t}{C_o} = k_{AB} C_o t - k_{AB} N_o \frac{Z}{F} \quad (17)$$

where, C_o and C_t (mg/L) are the influent and effluent PMPS particle concentrations respectively. k_{AB} (L/mg min) is the Adam-Bohart constant, N_o (mg/L) is the saturation concentration, F (cm/min) is the superficial velocity, Z (cm) is the bed height, and t (min) is the total flow time. The values of N_o and k_{AB} were evaluated from the intercept and the slope of the linear plot of $\ln(C_t/C_o)$ against time (t)

for all breakthrough curves. The values are shown in Table 5. It can be seen that k_{AB} values increased with increasing EE2 concentrations. However, there was no significant change with increasing bed height. Therefore, it can be inferred that the adsorption of EE2 onto PMPS particles involves several mechanisms, as there was no increase in the mass transfer resistance with increasing bed height.

Table 5. Adam–Bohart parameters at different conditions for the adsorption of EE2 on PMPS particles using a linear regression analysis.

C_o (mg L ⁻¹)	Z (cm)	v (mL min ⁻¹)	k_{AB} (L mg ⁻¹ min ⁻¹) × 10 ⁻³	N_o (mg L ⁻¹)	R^2
1	10	5.56	6.70	239	0.955
2	10	5.56	7.55	275	0.940
4	10	5.56	6.75	377	0.899
2	5	5.56	7.75	182	0.946
2	20	5.56	7.55	364	0.927
2	10	2.25	7.00	170	0.988
2	10	11.50	8.0	761	0.974

The Adams-Bohart-plots for the removal of EE2 by PMPS particles at 10% and 50% breakthrough are shown in Figure 5. At 50% breakthrough, a plot of t against Z will produce a straight line that passes through the origin. It can be seen that the breakthrough curve did not pass through the origin, an indication that the adsorption of PMPS particles involves a complex process involving multiple rate-limiting steps [42]. This agrees with the finding in the batch adsorption tests.

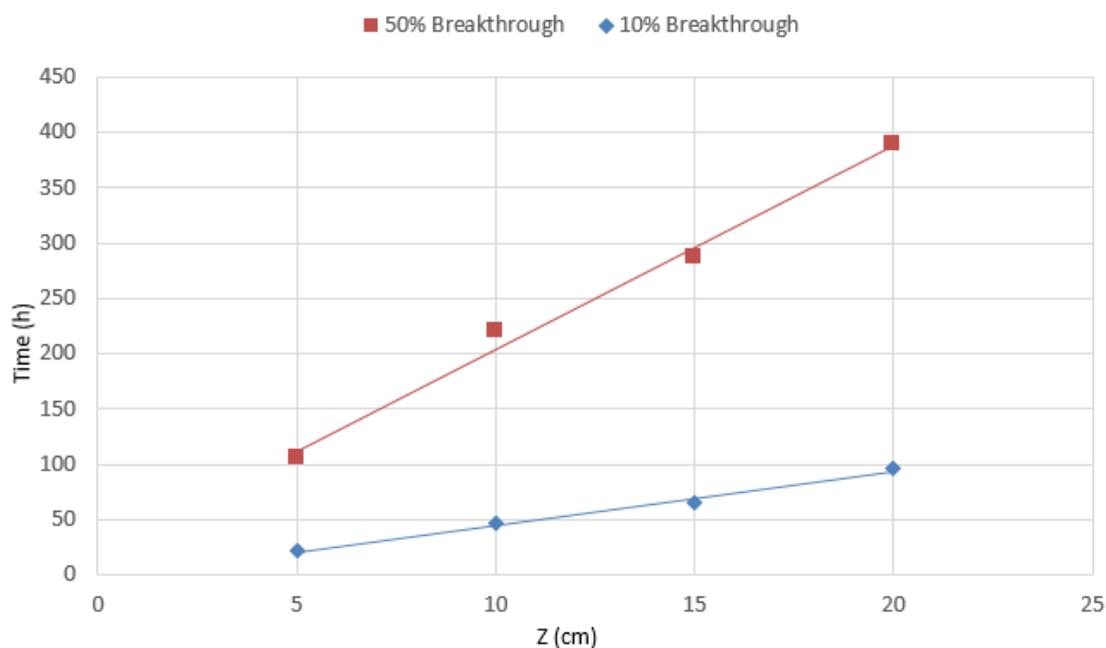


Figure 5. Adam-Bohart plot of EE2 removal by PMPS at 10% and 50% breakthrough points.

Thomas Model

The Thomas model was also used to estimate the adsorptive capacity and to predict the breakthrough curves. It uses the Langmuir isotherm and assumes the absence of axial dispersion with predominating film diffusion [43]. The Thomas Model can be expressed as Equation 18:

$$\ln\left(\frac{C_o}{C_t} - 1\right) = \frac{k_{TH}q_o m}{Q} - k_{TH}C_o t \quad (18)$$

where k_{TH} (mL/h/mg) is the Thomas kinetic constant, q_0 (mg/g) is the maximum solid phase concentration, C_0 (mg/L) is the influent EE2 concentration, Q (mL/h) is the volumetric flow rate, and t (h) is the total flow time. The values of k_{TH} and q_0 were obtained from the plot of $\ln(C_0/C_t - 1)$ against time, using linear regression. The results are reported in Table 6. It is shown that the Thomas kinetic constant (k_{TH}) and the solid phase concentration of PMPS particles (q_0) increased with an increasing influent concentration of EE2. This indicated that the driving force for the adsorption of EE2 onto the PMPS was the concentration gradient [39].

Table 6. Thomas model parameters for EE2 adsorption onto PMPS particles.

C_0 (mg/L)	Z (cm)	v (mL/min)	k_{TH} (mL/min·mg) $\times 10^{-3}$	q_0 (mg/g)	R^2
1	10	5.56	7.50	1.67	0.956
2	10	5.56	8.70	1.86	0.966
4	10	5.56	8.85	2.50	0.930
2	5	5.56	8.25	1.31	0.956
2	20	5.56	7.70	1.39	0.930
2	10	2.25	7.40	1.11	0.987
2	10	11.50	6.6	2.56	0.923

The Yoon–Nelson Model

The Yoon and Nelson's model assumes that the rate of decrease in the probability of adsorption of each of the adsorbate molecules is directly proportional to the adsorbate molecule adsorption and the breakthrough on the adsorbent [44]. For a single-component system, the model is expressed as Equation (19):

$$\ln \frac{C_t}{C_0 - C_t} = k_{YN}t - \tau k_{YN} \quad (19)$$

where k_{YN} (mL/min) is the Yoon-Nelson constant, and τ (min) is the time that is required for 50% breakthrough. k_{YN} and τ were evaluated from the plot of $\ln[C_t/(C_0 - C_t)]$ against t using linear regression. The values obtained are presented in Table 7. The values of k_{YN} increased with increasing influent EE2 concentration and flow rate, while the time to achieve 50% breakthrough (τ) being decreased. This is attributed to the increase in the amount of the adsorbate available for adsorption, leading to a shorter breakthrough and exhaustion of the column.

Table 7. Yoon–Nelson parameters for the adsorption of EE2 on PMPS particles.

C_0 (mg/L)	Z (cm)	v (mL/min)	k_{YN} (mL/min)	τ (min)	R^2
1	10	5.56	0.0197	999	0.956
2	10	5.56	0.0224	589	0.992
4	10	5.56	0.0259	409	0.998
2	5	5.56	0.0226	456	0.989
2	20	5.56	0.0206	954	0.983
2	10	2.25	0.0201	1100	0.989
2	10	11.50	0.0213	411	0.993

4. Conclusions

The use of poly(1-methylpyrrol-2-ylsuaraine) particles as an alternative adsorbent for the removal of EDCs from water was investigated using batch and column adsorption experiments. The results of the experiments demonstrated that PMPS particles are effective in the removal of EDCs with the efficiencies of the removal of E2 and EE2 being comparable to those of granular activated carbon. The removal efficiencies were highest at an acidic pH, with the maximum sorption capacity being achieved at pH 4. The experimental data from both the batch and column adsorption tests showed that the removal mechanism is a complex process involving multiple rate limiting steps and

physicochemical interactions. A Gibbs free energy of -8.32 kJ/mole and -6.6 kJ/mol, and enthalpies of 68 kJ/mol and 43 kJ/mol, were achieved for E2 and EE2 respectively, demonstrating the potential feasibility of deploying PMPS particles as an alternative adsorbent in a full-scale column bed for the removal of EDCs in water and wastewater treatment applications.

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Nomenclature

A	Surface area (m^2)
A_T	Tempkin isotherm equilibrium binding constant (L/g)
EBCT	Empty bed contact time (h)
EDCs	Endocrine-disruptive compounds
E2	estradiol
EE2	17α -ethynylestradiol
C_e	E2 and EE2 concentration at equilibrium (mg/L)
C_o	E2 and EE2 concentration at time '0' (mg/L)
k_1	Pseudo first-order rate constants (min^{-1})
k_2	Pseudo-second-order rate constants (g/mg min)
k_L	Langmuir's sorption isotherm constant (L/mg)
k_f	Sorption capacity derived from Freundlich's isotherm model (L/mg)
k_{TH}	Thomas kinetic constant (mL/h/mg)
Q	Flow rate (mL/min)
Q_m	Sorption capacity of PMPS from the Langmuir's isotherm (mg/g)
q_e	Solid phase concentration of EE2 at contact time (t, min)(mg/g)
MTZ	Mass transfer zone to length of the column ratio (m)
t	Contact time (min)
t_b	Time to breakthrough (h)
t_e	Time to exhaustion (h)
Z	Total bed depth (cm)
$1/n$	Sorption intensity derived from Freundlich's isotherm model
ΔG°	Change in free energy (kJ/mol)
ΔH°	Change in enthalpy (kJ/mol)
ΔS°	Change in entropy (J/kmol)

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